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# SERVICE BULLETIN

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AMClassification: BT04-051	Reference: NTB05-017	Date: February 24, 2005
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## 2004 TITAN /ARMADA; FRONT LH/RH WINDOWS - RATTLE NOISE WHEN PARTIALLY OPENED

**APPLIED VEHICLE(S):** 2004 Titan (A60),  
2004 Armada (TA60)

### IF YOU CONFIRM

A ticking noise at the front LH and/or front RH window

- with the window partially rolled down
  - over rough/uneven roads or when the the door is closed
- and
- holding the glass stationary under the same condtions eliminates the noise.

### ACTION

Order the required parts, in the Parts Information section, and perform the repair as stated in the Service Procedure.

**IMPORTANT:** The purpose of "ACTIONS" (above) is to give you a quick idea of the work you will be performing. You **MUST** closely follow the entire Service Procedure (starting on page 2) as it contains information that is essential to successfully completing this repair.

Nissan Bulletins are intended for use by qualified technicians, not 'do-it-yourselfers'. Qualified technicians are properly trained individuals who have the equipment, tools, safety instruction, and know-how to do a job properly and safely. NOTE: If you believe that a described condition may apply to a particular vehicle, DO NOT assume that it does. See your Nissan dealer to determine if this applies to your vehicle.

## PARTS INFORMATION

DESCRIPTION	PART #	QUANTITY
Glass Run Rubber-Front Door, LH	80331-7S000	1
Glass Run Rubber-Front Door, RH	80330-7S000	1
Seal Assembly-Front Door Inside LH	80835-7S000	1
Seal Assembly-Front Door Inside RH	80834-7S000	1

## CLAIMS INFORMATION

Submit a Primary Failed Part (PP) line claim using the following claims coding:

DESCRIPTION	PFP	OP CODE	SYM	DIA	FRT
RPL Front Window Run Rubber Left Side	(1)	UH22AA	ZL	46	(2)

(1) Reference the Parts Information Table and use the applicable Window Run Rubber P/N as the PFP.

(2) Reference the current Nissan Warranty Flat Rate Manual and use the indicated FRT.

### AND/OR, If Required

DESCRIPTION	PFP	OP CODE	SYM	DIA	FRT
RPL Front Window Run Rubber Right Side	(1)	UH22AA	ZL	46	(2)

(1) Reference the Parts Information Table and use the applicable Window Run Rubber P/N as the PFP.

(2) Reference the current Nissan Warranty Flat Rate Manual and use the indicated FRT.

## SERVICE PROCEDURE

1. Remove the front door panel, as described/shown in the Service Manual Section EI.
2. Remove the front glass assembly, as described/shown in the Service Manual Section GW. (Figure 1)

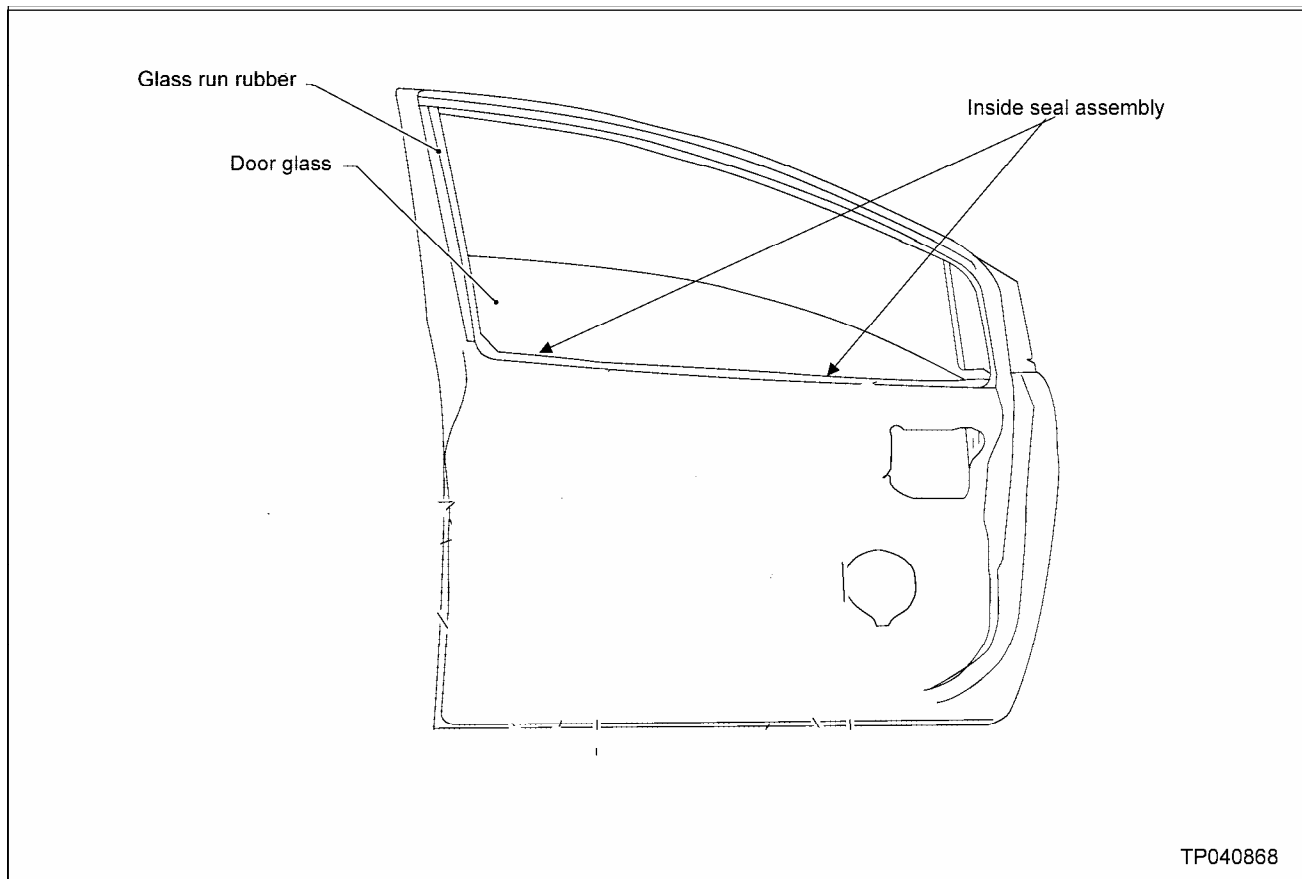


Figure 1

3. Remove the glass run rubber assembly from the door (Figure 1).
  - Replace it with the glass run rubber assembly from the Parts Information section of this bulletin.
  - Make sure the glass run rubber assembly is installed correctly into the metal channels.
4. Re-install the door glass assembly.
  - Make sure glass fits properly into the run rubbers.
  - Perform all inspections and operations as shown in the GW Sections, including setting of the Limit Switch.
5. Reassemble the front door in the reverse order, replacing the old Inside seal assembly with the Inside seal assembly from the Parts Information section of this bulletin. (Figure 1)